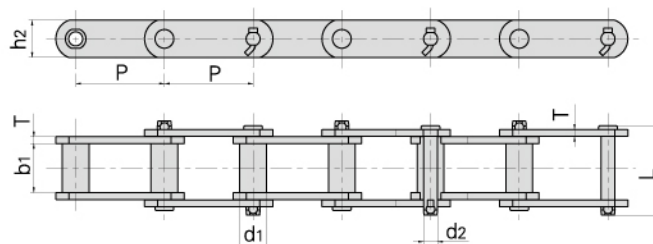
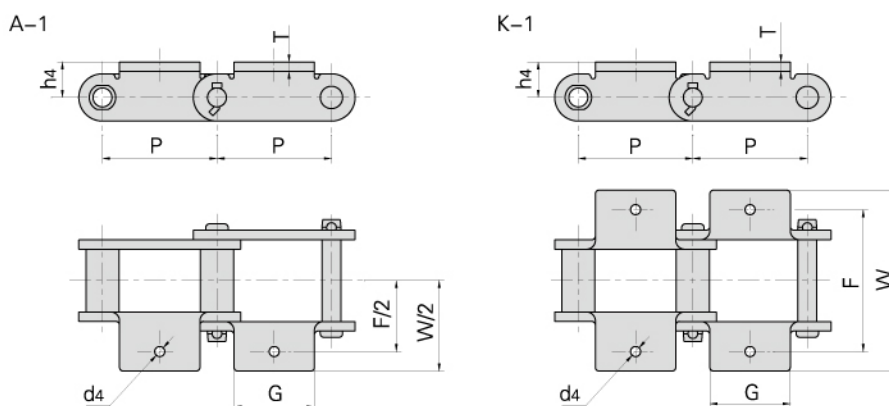


Engineering bush chains



ANSI Chain No.	Donghua Chain No.	Pitch P	Bush diameter d1 max	Width between inner plates b1 min	Pin diameter d2 max	Pin length L max	Plate depth h2 max	Plate thickness T max	Ultimate tensile strength Q min	Average tensile strength Q0	Weight per meter q
		mm	mm	mm	mm	mm	mm	mm	kN/LB	kN	kg/m
S102B		101.60	25.40	54.10	15.88	111.3	38.10	9.7	160.0/35993	176.0	10.4
S110		152.40	32.00	54.10	15.88	111.3	38.10	9.7	160.0/35993	176.0	9.8
S111		120.90	36.60	66.80	19.05	131.2	50.80	9.7	214.0/48141	235.4	15.9
S131		78.11	32.00	33.50	15.88	90.5	38.10	9.7	160.0/35993	176.0	11.6
S150		153.67	44.70	84.30	25.40	164.6	63.50	12.7	378.0/85034	416.0	25.7
S188		66.27	22.40	26.90	12.70	68.6	28.40	6.4	102.0/22946	112.2	5.6
S856		152.40	44.40	76.20	25.40	154.9	63.50	12.7	365.0/82110	401.5	25.0
S857		152.40	44.40	76.20	25.40	154.9	82.60	12.7	432.0/97182	475.2	32.0
S859		152.40	60.40	95.30	31.75	188.5	101.60	16.0	690.0/155221	759.0	55.9
S864		177.80	60.40	95.30	31.75	188.5	101.60	16.0	690.0/155221	759.0	51.8
S102.5		102.36	34.93	57.15	19.05	115.0	44.45	9.5	214.0/48141	235.4	14.09
S110F1		152.40	31.75	53.48	15.88	111.0	44.45	9.5	160.0/35993	176.0	10.50
S111F1		120.90	36.51	66.68	19.05	125.0	50.80	9.5	214.0/48141	235.4	15.46

Engineering bush chain with attachments

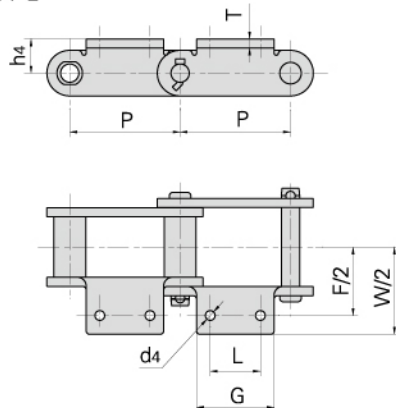


ANSI Chain No.	P	G	F	W	h4	d4	T
	mm	mm	mm	mm	mm	mm	mm
*S102B	101.60	77.0	121.0	180.8	25.4	10.2	9.7
S131	78.11	73.9	104.6	157.0	25.4	13.5	9.7
S188	66.27	54.6	95.2	131.6	20.6	10.2	6.4

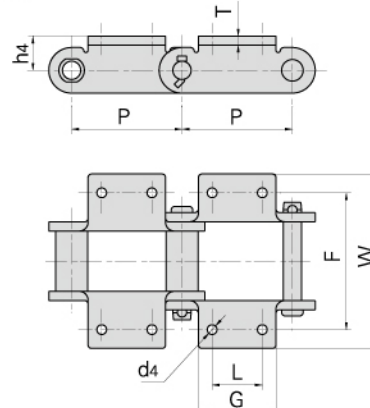
*S102B only with A-1 attachments

Engineering bush chain with attachments

A-2

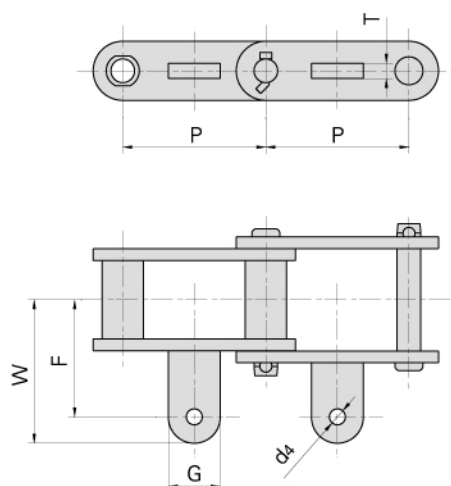


K-2



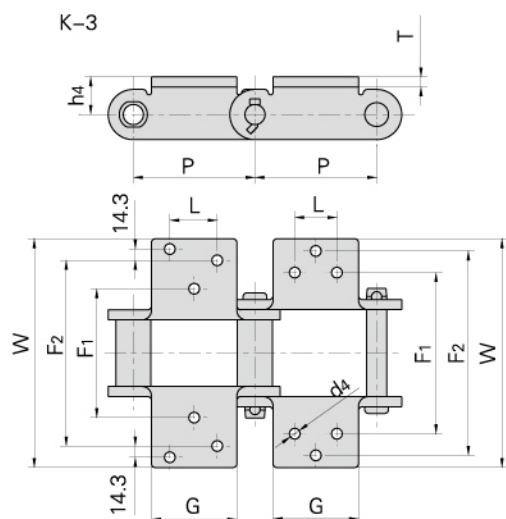
ANSI Chain No.	Donghua Chain No.	P mm	L mm	G max mm	F mm	W max mm	h4 mm	d4 min mm	T mm
S102B		101.60	44.50	69.9	134.90	180.80	25.40	10.2	9.7
S110		152.40	44.50	89.6	134.90	180.80	25.40	10.2	9.7
S111		120.90	58.70	92.7	158.80	210.80	38.10	13.5	9.7
S131		78.11	38.10	73.9	104.60	157.00	25.40	13.5	9.7
S150		153.67	69.90	108.7	190.50	249.40	47.80	13.5	12.7
S188		66.27	31.80	54.6	106.40	131.60	20.60	8.6	6.4
S856		152.40	63.50	103.1	184.20	241.30	47.80	16.8	12.7
	S102.5	102.36	44.45	69.0	136.53	163.51	28.58	9.5	9.5
	S110F1	152.40	44.45	88.9	134.94	165.10	27.78	10.3	9.5
	S111F1	120.90	58.70	87.5	158.75	196.85	38.10	13.7	9.5

A-22



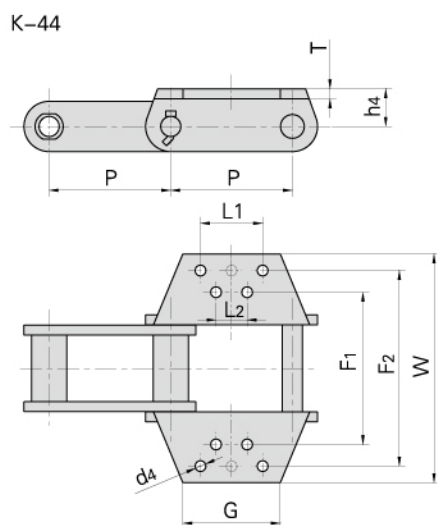
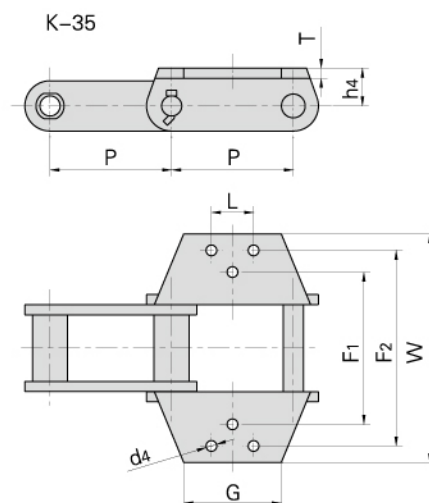
ANSI Chain No.	P mm	G mm	F mm	W mm	d4 mm	T mm
S188	66.27	49.2	45.2	61.2	10.2	10.4

Engineering bush chain with attachments



ANSI Chain No.	P	G	L	F1	F2	W	h4	d4	T
	mm	mm	mm	mm	mm	mm	mm	mm	mm
S150	153.67	109.5	69.9	190.5	292.1	347.5	47.8	13.5	13.5
S856	152.40	152.4	69.9	166.6	277.9	349.3	47.8	13.5	13.5

ANSI Chain No.	P	G	L	F1	F2	W	h4	d4	T
	mm	mm	mm	mm	mm	mm	mm	mm	mm
S856	152.40	146.1	63.5	184.2	298.5	349.3	47.8	16.8	13.5



ANSI Chain No.	P	G	L1	L2	F1	F2	W	h4	d4	T
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm
S857	152.40	146.1	88.9	88.9	177.8	304.8	355.6	63.5	13.5	13.5
S859	152.40	146.1	114.3	69.9	228.6	330.2	381.0	76.2	16.8	13.5
S864	177.80	146.1	139.7	95.3	228.6	330.2	381.0	76.2	16.8	13.5